



# *LiquiPure - LP*

Oil / Water Separators

Nominal arif flow 4 – 35,5 m<sup>3</sup>/min



Condensate contains large quantities of oil and other impurities, which if freely discharged create significant environmental damage. Consequently most countries have implemented strict condensate discharge legislations. Solutions which do not guarantee the required discharge quality lead to the risk of significant fines, whilst traditional treatment solutions present a notable financial burden. LP LiquiPure Oil/Water separators offer a low cost and low maintenance solution with guaranteed separation in accordance with local legislations.

## Operation

As condensate flows into the LP Oil/Water separators, the oil is filtered out through 3 stages of separation.

Condensate enters the large depressurizing chamber, where oil particles are separated from water thanks to the coalescing effect. The second and third stages of separation are carried out by two different oil filter cartridges. The condensate moves to the second filtration stage where oleophilic polypropylene fibers remove the bigger part of the oil particles. The final stage of filtration is carried out by a large bed of activated carbon, contained in a bag, which adsorbs any residual oil from condensate. The final result is clean condensate suitable to be easily and safely discharged.

## Benefits

- Works with any type of condensate drain.
- Can handle and separate any type of oil.
- Test valve and test set included for sampling purposes.
- Simple to install.
- Easy to maintain.
- No condensate settling tank is required (therefore no bacteria build-up).
- Small compact design.

Working principle: LP004-035



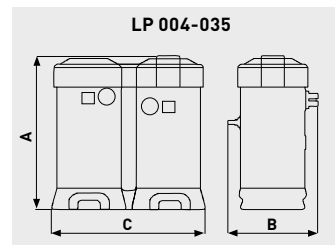
Water quality test kit



Filter elements



Overall dimensions



Model	Nominal Air flow m <sup>3</sup> /min	Connections			Dimensions (mm)				Weight (Kg)
		inlet / outlet	n° of inlet connections	n° of outlet connections	A	B	C	D	
LP 004	4,04	Hosetail for pipe Ø int. 10 mm	1	1	411	243	416	/	5,3
LP 008	8,40	Hosetail for pipe Ø int. 10 mm	2	1	680	343	730	/	18,3
LP 020	20,50	Hosetail for pipe Ø int. 10 mm	2	1	940	366	820	/	29,7
LP 035	35,50	Hosetail for pipe Ø int. 10 mm	4	1	1137	386	960	/	38,0

LP performance: oil residue value: < 10 mg/l (LP004÷035).

Model	Cold climate zone 15 °C 60% UR	Mild climate zone 25 °C 60% UR	Hot climate zone 40 °C 100% UR	
	LP 004	2,89 4,82 / 170,22	2,43 4,04 / 142,80	
LP 008	2,3 6,01	3,4 5,04	6,3 2,55	Max condensate flow (l/h) <sup>(*)</sup> Max oil adsorption (kg)
	10,01 / 353,55 4,7	8,40 / 296,60 7,1	4,25 / 150,21 13,1	Max FAD (m <sup>3</sup> /min) / [scfm] Max condensate flow (l/h) <sup>(*)</sup>
LP 020	14,64 24,40 / 861,73	12,28 20,47 / 722,92	6,22 10,37 / 366,12	Max oil adsorption (kg) Max FAD (m <sup>3</sup> /min) / [scfm]
	11,4 25,40 42,34 / 1495,07	17,2 21,31 35,52 / 1254,24	32,0 10,79 17,99 / 635,21	Max condensate flow (l/h) <sup>(*)</sup> Max oil adsorption (kg) Max FAD (m <sup>3</sup> /min) / [scfm]
LP 035	19,8	29,8	55,6	Max condensate flow (l/h) <sup>(*)</sup>

(\*) Max condensate volume per condensate drain single discharge is 0,250 ltr.

## Standard features

- **Operating media:** Condensate (air, water, oil) non-aggressive. Suitable for any type of oil. Not suitable for emulsions.
- **Housing material:** HDPE.
- **Fittings:** brass, brass-zinc plated, steel (LP004÷035). Sealing: NBR.
- **Filters materials:** PP (polypropylene), AC (Active Carbon).
- **Water quality test kit:** standard (LP004÷035).

## Operating limits

- **Operating temperature:** 1,5-65 °C (for T > 45 °C, performance may decrease).
- **LP004÷035:** max condensate volume per condensate drain single discharge is 0,250 ltr.

## Maintenance rules

- 4000 operating hours of compressor with oil carryover 2,5 mg/m<sup>3</sup>.
- 12 months regardless compressor operating hours.
- Oil concentration in outlet reaches concentration determined with local directives and laws.



MTA is ISO9001 certified, a sign of its commitment to complete customer satisfaction.



MTA products comply with European safety directives, as recognised by the CE symbol.



EAC Declaration

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Cooling, conditioning, purifying.